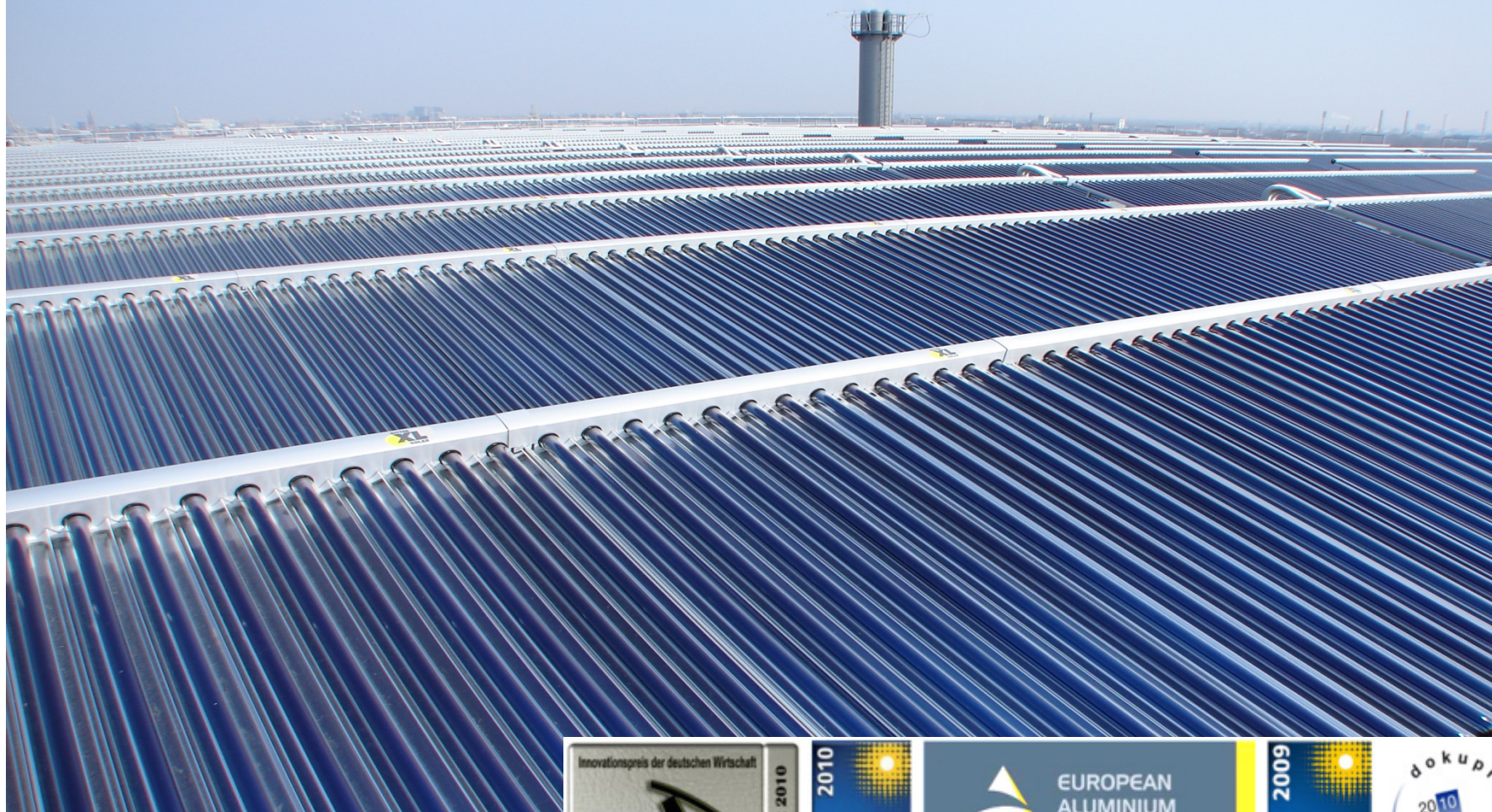


## CPC evacuated tube collector systems in practice



Energiebunker Hamburg, a project of the International Building Exhibition IBA, Hamburg 2013





# Energiebunker Hamburg



solar temperatures: **85 ... 95 ° C**

gross collector area: **1348 m<sup>2</sup> (plasma technology)**

inclination: **15 deg. to south**



# Energiebunker Hamburg



- 2006: first solar-thermal ideas
- 2011: first bunker saving works
- Feb.-Jul. 2013: tendering procedure
- Aug. 2013: order to RXLS
- Aug.-Dec. 2013: RXLS planning
- Dec.-Feb. 2013: RXLS construction
- 8. April 2013: commisioning





## First results

- Target: **600 MWh/a (445 kWh/m<sup>2</sup>a)**  
with **55 ° C intended** medium collector temperature  
Result after 12 months: **517 MWh heat-fed into the buffer**  
**+ ca. 150 MWh unused due to thermal standstill**  
with **80 ° C real** medium collector temperature

- 8th April ... 8th June 2013  
**2000 m<sup>3</sup> buffer** tank  
heated from  
**8 ° C to > 90 ° C by solar-  
thermal heat** exclusively  
or including thermal losses  
**about 217 MWh or**  
**0,16 MWh/m<sup>2</sup>**  
**gross collector area**



# Trading center Wels, Austria, May 2011

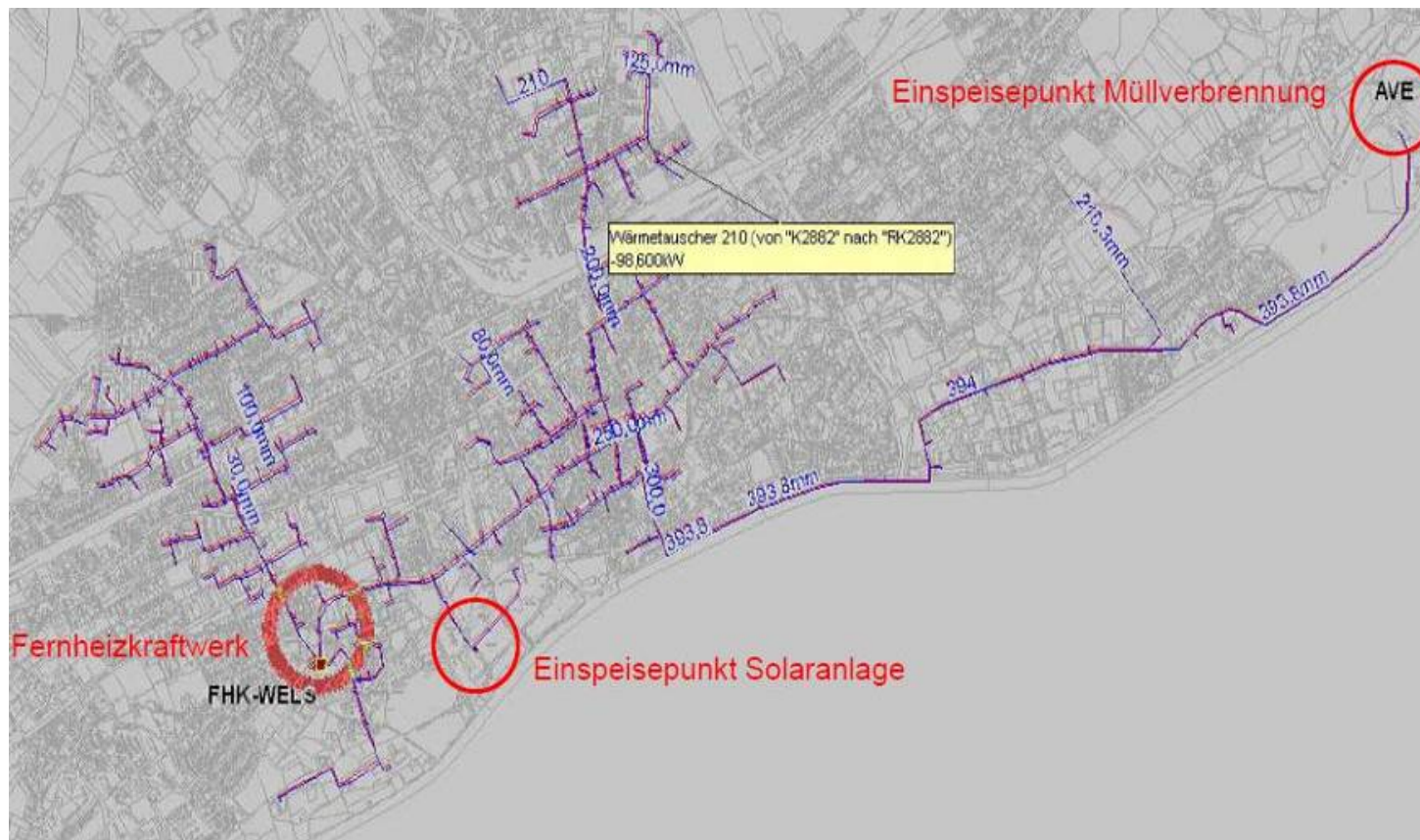
## First decentralized SDH First application with DHN-water in the collectors

temperatures **85 ... 100 ° C**  
storage tank **3 m<sup>3</sup> (no buffer)**  
gross collector area 3388 m<sup>2</sup>  
peak power 2,8 MW  
max. constant power 1,8 MW  
yield guarantee 1.300 MWh/a  
first 12 months  $\approx$  1.350 MWh  
**active frost protection measured 13 MW ( 1 %)**



# Trading center Wels, Austria, May 2011

- 1<sup>st</sup> decentralized solar-thermal district heating feeding-in
- 1<sup>st</sup> application with district heating water in the collectors
- 1<sup>st</sup> solar-thermal SDH application without no solar buffer storage



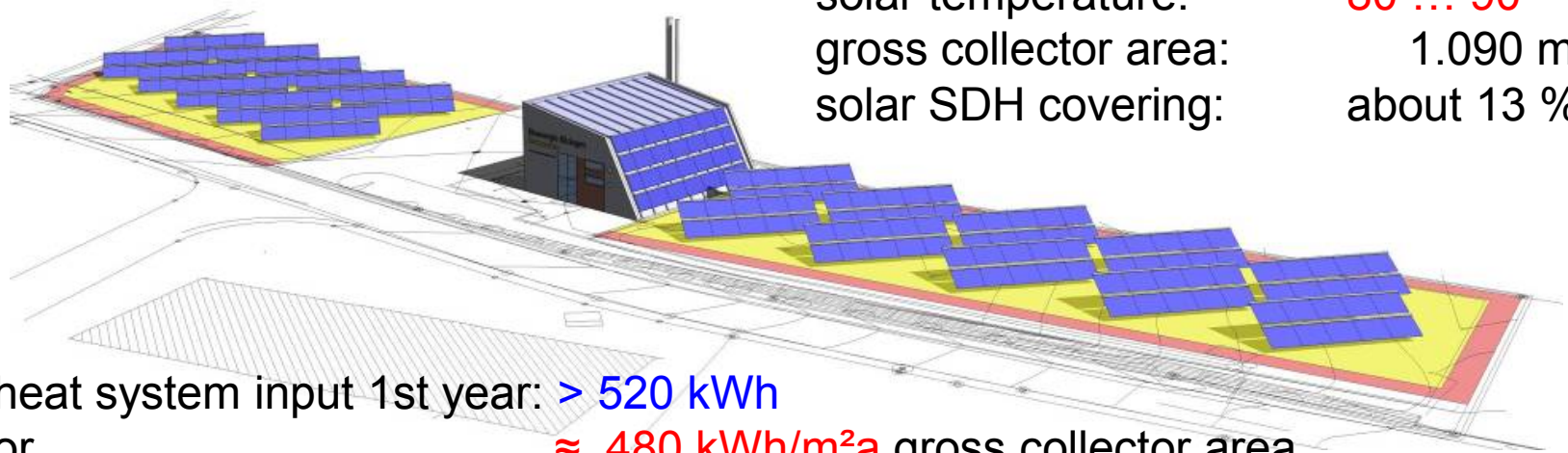


## plasma tube technology

solar temperature: 80 ... 90 ° C

gross collector area: 1.090 m<sup>2</sup>

solar SDH covering: about 13 %



heat system input 1st year: > 520 kWh

or

≈ 480 kWh/m<sup>2</sup>a gross collector area

+ ≈ 50 kWh/m<sup>2</sup>a heat losses due to thermal standstill

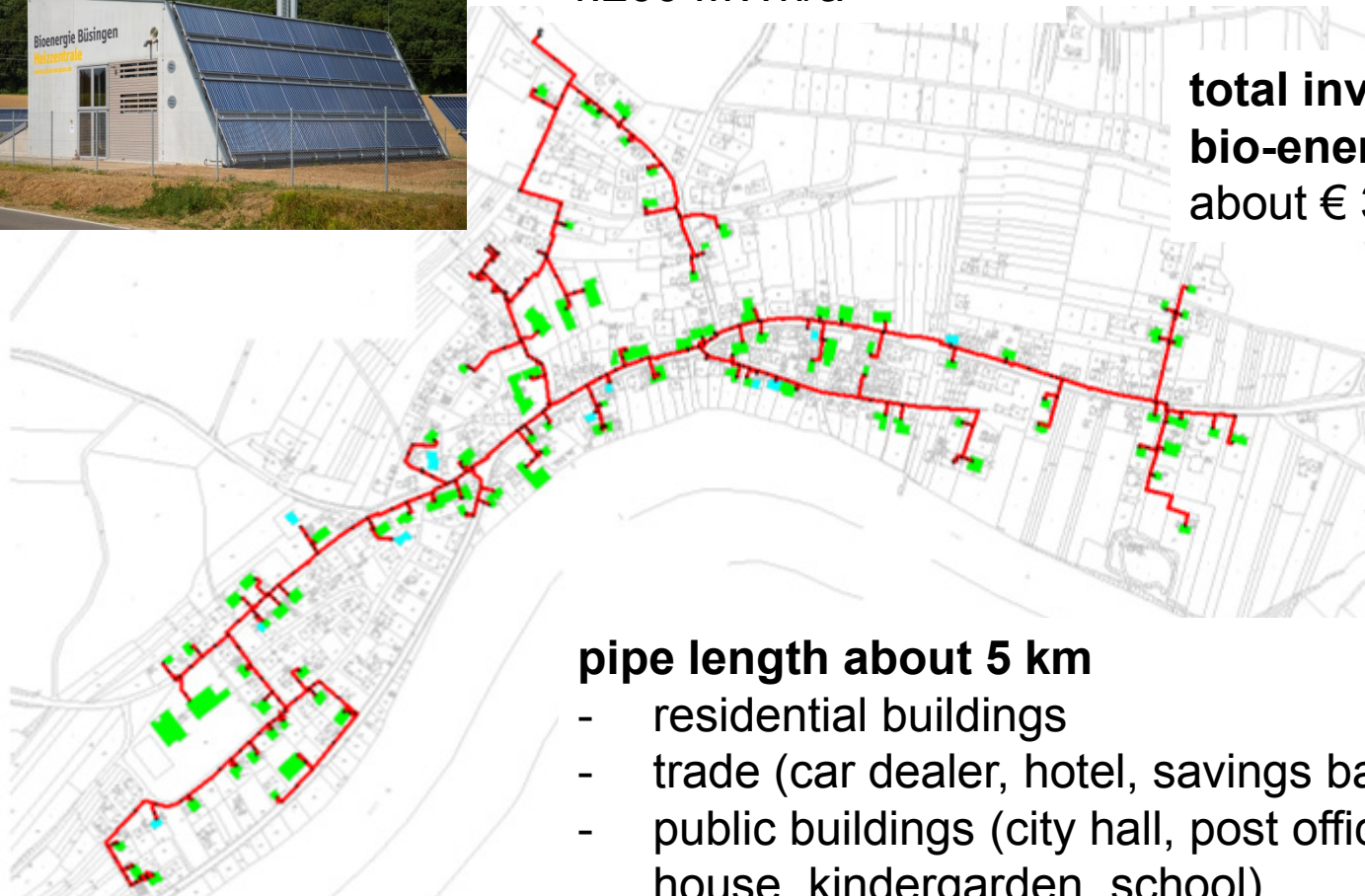


# SDH in Busingen



**heat demand**  
4.200 MWh/a

**total invest of the  
bio-energy-village**  
about € 3,5 Million



**pipe length about 5 km**

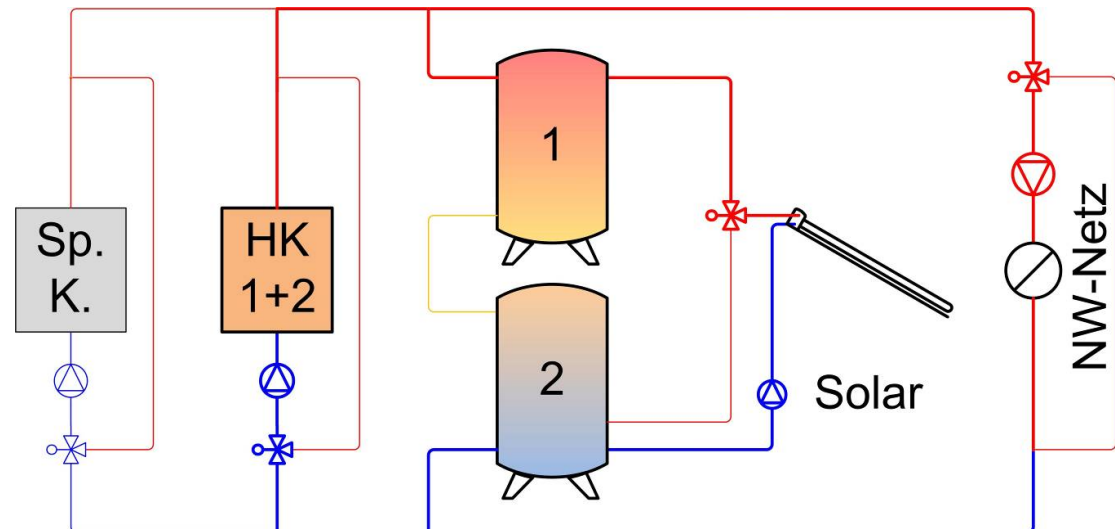
- residential buildings
- trade (car dealer, hotel, savings bank)
- public buildings (city hall, post office, parish house, kindergarden, school)

Quelle: **solarcomplex:**



## Easy is always best!

- **water in the collectors, no heat exchanger**
- **works like an additional boiler**
- **no additional storage**, tanks for biomass energy are sufficient



heating oil  
peak load  
730 kW

wood chip  
boiler  
450 + 900 kW

buffer  
tank  
2 x 50 m<sup>3</sup>

# Vallda Heberg (120 m<sup>2</sup>), Schweden, 5/2013

The collectors are mounted at the front of the biomass boiler building.

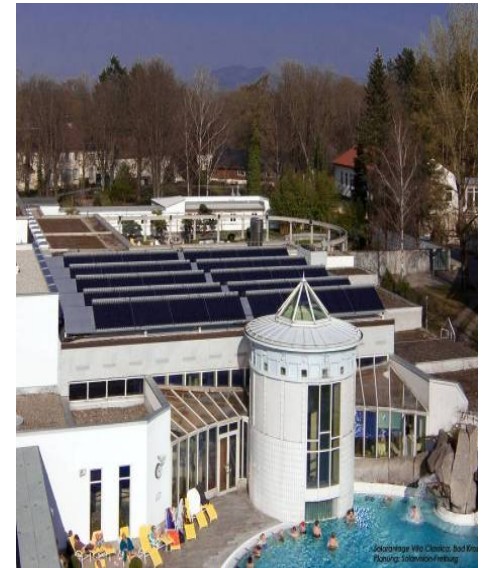


temperatures: 80 ... 90 ° C  
storage tank: 8 m<sup>3</sup>  
gross collector area: 120 m<sup>2</sup> (**plasma tube technology**)  
first 12 months: 45 MWh  
375 kWh/m<sup>2</sup> gross collector area  
+ about 7 % wasted in thermal stagnation





# Further local heating network applications





# FESTO near Stuttgart, Germany

**Solar cooling in summer, room heating in winter, finished in 2007**

solar temperatures **80 ... 95 ° C**

gross collector area	1330	m <sup>2</sup>
storage tank	17	m <sup>3</sup>
peak power	1.2	MW
max. continual power	0.65	MW
guaranteed yield p. a.	500	MWh
<b>2011(+ 35 %!)</b>	<b>676</b>	<b>MWh</b>





# METRO shopping center Istanbul

**Solar cooling in summer, heating in winter, finished in 2009**

solar temperatures 80 ... 95 ° C

gross collector area	1030	m <sup>2</sup>
storage tank	15	m <sup>3</sup>
peak power	1.1	MW
max. continual power	0.6	MW
guaranteed yield p. a.	650	MWh



# Galvanization Blum, Austria, 2011

## Factory heating network support for process heat galvanization)

(5 working days per week, 2 days thermal standstill)

solar temperatures:	75 ... 90 ° C
gross collector area:	459 m <sup>2</sup>
buffer tank volume:	8 m <sup>3</sup>
max. continuous power:	230 kW
yield/year:	150 MWh
or	≈ 330 kWh/m <sup>2</sup> a
	gross collector area





# Galvanization Zehnder, Switzerland, 2012

## Factory heating network support for process heat (galvanization)

(5 working days per week, 2 days thermal standstill)

temperatures 70/95 ° C

gross collector area 400 m<sup>2</sup> (plasma tube technology)

buffer 5 m<sup>3</sup>



# Galvanization Hustert, Germany, 2011

## Factory heating network support for process heat (galvanization)

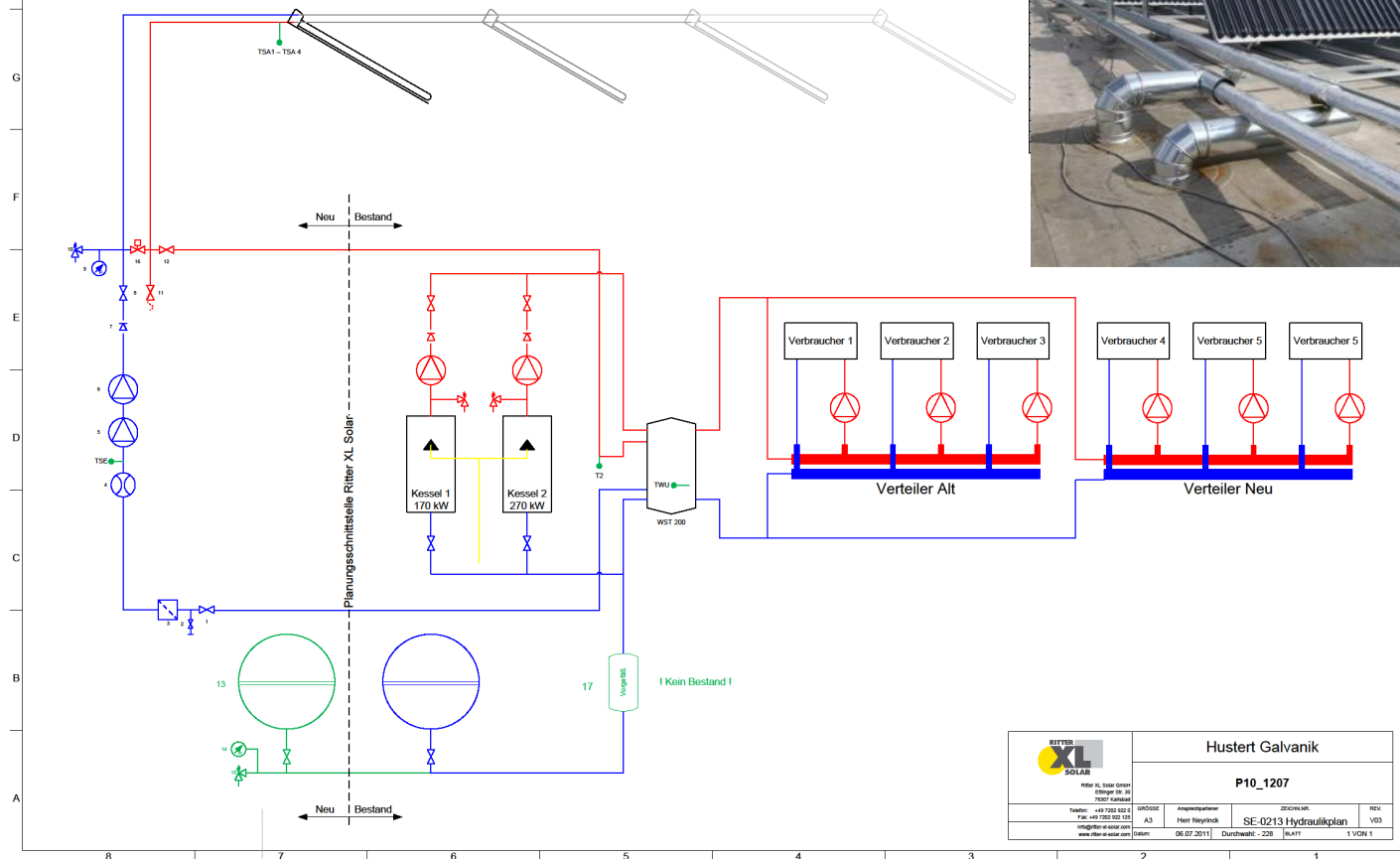
(5 working days per week, 2 days standstill)


temperatures

70/85 ° C

gross collector area

221 m<sup>2</sup>, no buffer



		Hustert Galvanik	
Ritter XL Solar GmbH Röntgenstr. 10 42699 Solingen Telefon: +49 (0)212 302-0 Fax: +49 (0)212 302-123 e-mail: info@ritter-xl-solar.com www.ritter-xl-solar.com		DRUCK: A3 Angeordnet: Herr Neynck Datum: 06.07.2011	ZEICHNER: JEDLH/WK SE-0213 Hydraulikplan Durchgepr. - ZSB [KAT] 1 VON 1



# The history...



In 1986 as answer to the nuclear reactor catastrophe of Tchernobyl Alfred Ritter from the chocolate dynasty Ritter Sport founded Paradigma which is specialized in solar-thermal heating systems. 25 years later the Ritter Group is one of the most innovative market players in solar-thermal vacuum tube technology.

**Ritter  
SPORT**

**„I can only encourage all entrepreneurs to pursue a sustainable company policy concerning raw materials and energy. You will not only succeed in economic terms but also enjoy your commitment to the environment very much.“**



Alfred T. Ritter

**ritter**Solar

力诺瑞特®  
**LINUO PARADIGMA**  
SOLAR ENERGY



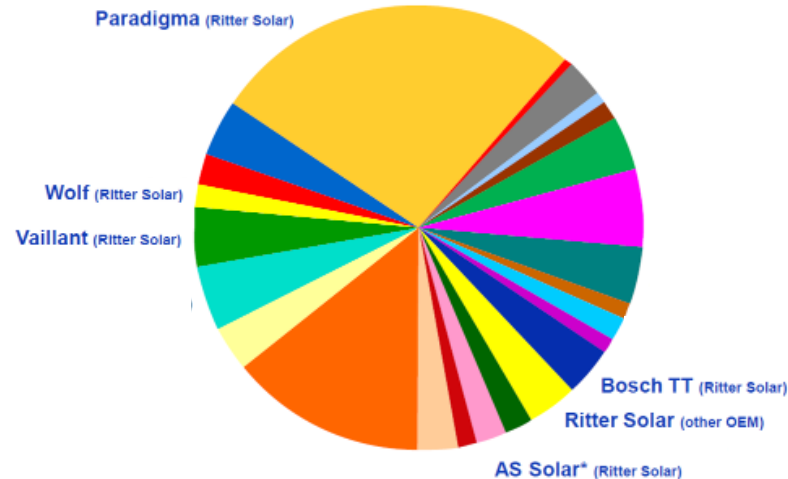
# The vacuum tube collector market

## Ritter is market leader in Europe:

Market share in Germany ~ 50 %

Market share in Europe ~ 35 %

Evacuated Tube Collectors newly installed in Germany 2010  
( Total : ~ 140.000 m<sup>2</sup> )



© by Management Beratung W. B. Koldehoff,



**1988**

Gründung der Ritter Energie- und Umwelt-technik GmbH & Co. KG durch Alfred T. Ritter und Klaus Taafel.

**1990**

Start der Marke Paradigma



**1997**

Markteinführung der CPC-Vakuümrohren-technologie in Deutschland

**1994**

Erste solarthermische Großanlagen von Paradigma

**2000**

Gründung der Ritter Solar GmbH & Co. KG als Produktions-firma für Vakuüm-röhrenkollektoren



**2004**

Markteinführung AquaSystem

**2001**

Joint-Venture mit der Linuo Gruppe in Jinan/China, unter dem Namen Linuo Paradigma

**2007**

Bau der bis dato weltweit größten Vakuümrohren-Kollektoranlage mit 1.330 m<sup>2</sup> Kollektorfläche bei der Firma Festo in Esslingen, Süddeutschland

**2008**

Erste direkte solare Einspeisungen in vorhandene Wärmenetze ohne zusätzliche Speicher und ohne Wärmetauscher

**2009**

Eigene Marke „XL Solar“ für Solare Großanlagen



Bau der bis dato zweitgrößten Vakuüm-röhren-Kollektoranlage in Istanbul, Türkei, Kollektorfläche 1.030 m<sup>2</sup>

**2010**

Bau der bisher weltweit größten Vakuümrohren-Kollektoranlage mit 3.373 m<sup>2</sup> Kollektorfläche zur Einspeisung in das Fernwärmenetz der Stadt Wels, Österreich



Gründung der Ritter XL Solar GmbH

Erweiterung des XL-Portfolios um das mehrfach ausgezeichnete CPC-Vakuümrohren-Fassadenkollektorsystem

Nominierung zum „Innovationspreis der deutschen Wirtschaft 2010“



> 20 years large-scale solar-thermal installations

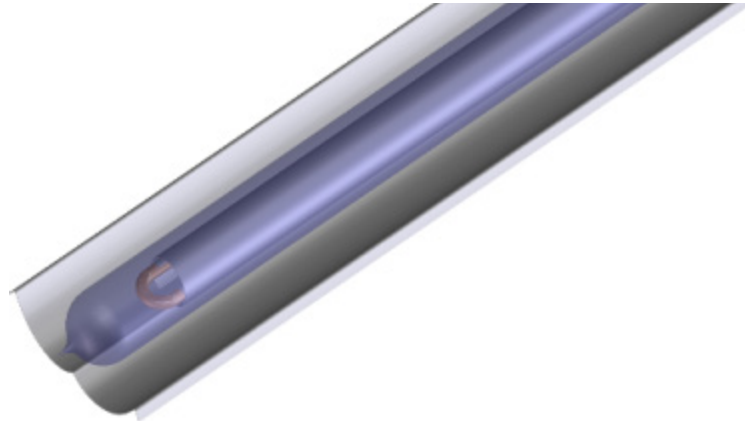
> 10 years successful application of the AquaSystem

> 350 installations in 20 countries with about 50,000 m<sup>2</sup> collector area, 8 of them are the world's largest pressurized CPC-ETC installations.

# James Dewar (1874): thermos flask principle



double-walled glass tubes  
+ cylindrical evacuated  
absorbers



copper, steel or stainless steel collector tubes + CPC reflector

## Vacuum

**is the best physical insulator!**

- Like in a thermos flask the heat can be stored for a long time.
- This allows to operate the collector with high efficiency even in times with low solar irradiation or at high temperatures.
- the design is very durable due to the material (pure glass tube).

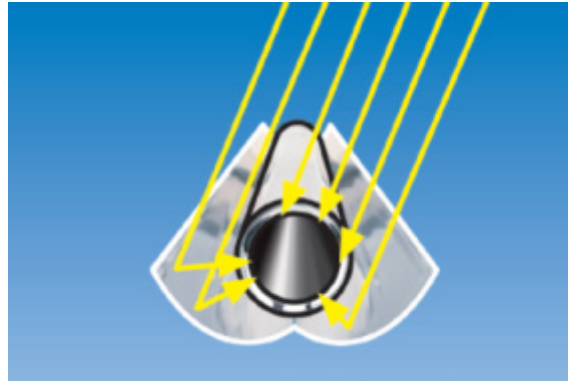


# Main components of the CPC ETC collector

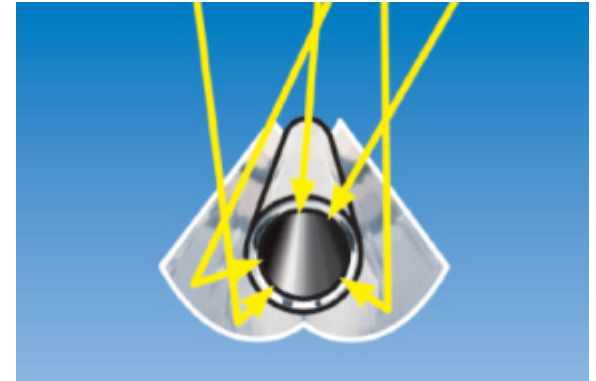
**CPC = Compound Parabolic Concentrator**



**direct irradiation**



**sidewise irradiation**




**diffuse irradiation**

Best possible solar yields at all weather conditions.  
Especially useful with cloudy sky and low ambient temperatures.

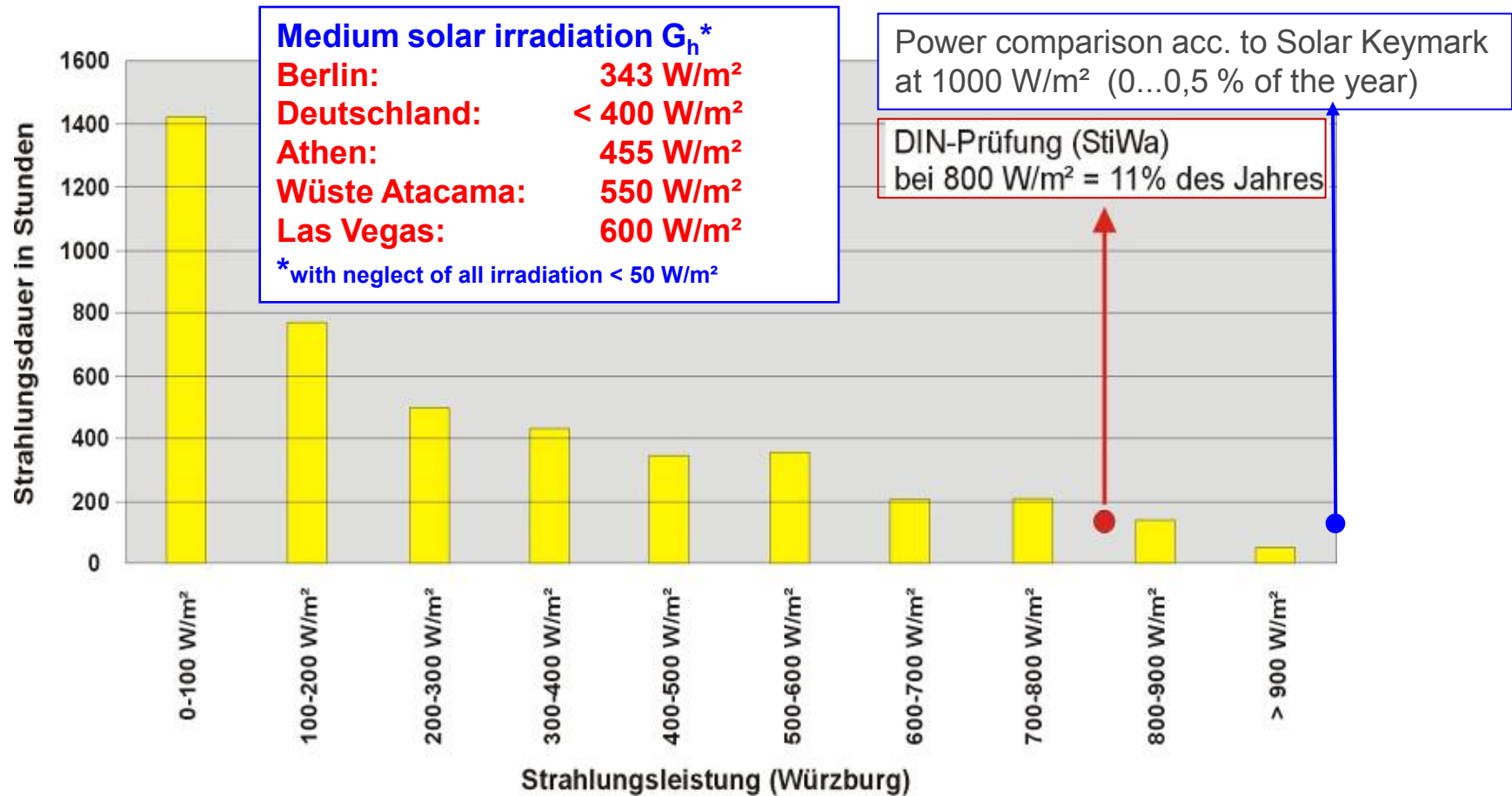
# The use of water ...

---

- ... allows direct integration in existing hydraulic
  - ... reduces the number of components needed
  - ... eliminates all risks of thermal stagnation
  - ... ensures long period of operation
  - ... ensures best thermal properties (capacity, transfer, conduction)
  - ... guarantees long-term high efficiency in the long term
  - ... reduces costs for spare parts
  - ... avoids costs for antifreezing agent
  - ... allows fast and easy commissioning
- 
- **Water is the most applicable, cheapest, efficient and environmentally friendly fluid for solar-thermal collectors and persistent for billions of years!**



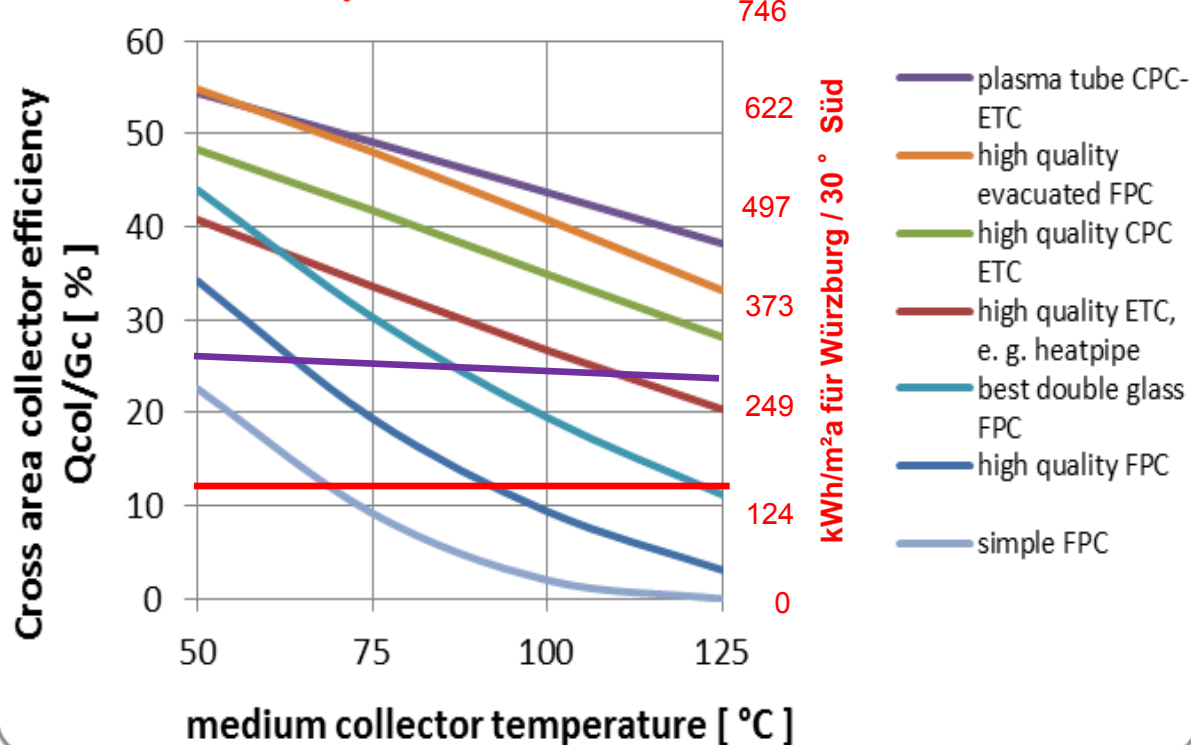
# What about collector tests?



# CAOs of different collector types

**Scaling in percentage is approximately valid for each location !**

**Valid only for water! Weather and calculation: ScenoCalc**



**CAO:**

**Collector Annual Output  
acc. to the  
Solar-Keymark-Tool  
„ScenoCalc“**

**completion:**

photovoltaics  
delivers independent from  
the temperature  
**ca. 11,5 %**

concentrating solar  
collectors (CSP) like  
parabolic troughs or Fresnel  
reflectors deliver also almost  
temperature-independent  
**24 ... 28 %**  
valid only for Würzburg!

**Würzburg, collector yield (CAO) without thermal standstill**



# Caution without CAOs! Don't trust other numbers.



- Different countries and markets use different tests.
- Tests often use irrelevant and misleading references:
  - power values at  $800 \text{ W/m}^2$  or even more
  - power and yield refer to the aperture area but calculations concerning costs and subsidies use the gross collector area, usually without any explanation,
  - Tests are made with water, this whitewashes the practice with glycol by 5 ... 10 %.
- system yield  $\neq$  collector yield reduced by:
  - piping heat losses
  - storage heat losses
  - stop-and-go-losses  
(positive as well as negative heat flow has to be measured)
  - AquaSystem: heat demand for frost protection
- The collectors are the “engine” of the solar-thermal system. Compare carefully the CAOs before you think about a whole system because:

**A lame horse cannot drag any coach in a satisfactory manner.**

**Ask for an energy yield guarantee!**

**Many thanks**

**Nothing is more powerful than an idea whose time has come.**

**Victor Hugo**

